安勤科技股份有限公司

APPROVAL SHEET
NO.APP-181146

QD4-015 Rev.B4

申請種類:正式承認

料號	E9689421501R
品名	21.5" INNOLUX M215HJJ-L30 TFT LCD

製造商	INNOLUX
廠商型號	M215HJJ-L30

Update 原因說明	
庫存說明	
其它	

安勤科技股份有限公司 正式承認 09/12/2018 資料中心 AVALUE TECHNOLOGY INC.

安勤科技 測試報告

測試日期	2018-05-15 12:32:07	測試樣品數	1 PCS

	項目	測試條件	結果
測試項目	外觀	核對實物與照片是否相符	Pass
	材質	依承認圖面所標示的接線圖實際量測	Pass
	電氣特性		
	機械強度		
	實裝動作	實際安裝以確認是否與承認書相符	Pass
	破壞實驗		
	顏色	依照片或圖面標示之顏色為檢驗準	Pass
	尺寸	依照片或承認圖面所標示之尺寸為檢驗標準	Pass
	沾錫性		
	壽命實驗		
	安規		
	其它測試		
	使用儀器	尺, 目測	
備註			
測試結果	符合測試條件及規格		

備註:

1. 申請人需先至GPM/管理/物料MCD設定/料號-審核狀態為通過，查詢此料已完成GREEN的承認，再

辦理規格等承認。
2. 本單不能代替採購單及其它用途。
3. 如涉及專利及法律之問題, 應由送樣廠商負全責。
4. 以下內容所註記, 已經檢驗過並給予承認。
5. 申請承認需依料階符合「承認應備文件和檔案」

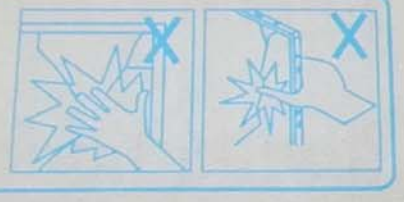
Workflow

Workflow Status	Action	Signoff User	Local Client Time	Signoff Comments
Initial (填表人)		ARM Jeff Huang (黃啟禎)	2018-09-10 17:25:00	
Manager Review	Approved	ARM Dennis Hsieh (謝政遠)	2018-09-10 17:27:15	
PDC & QC	Approved	QA-QC Jeason_Shen (沈俊輝)	2018-09-11 18:26:22	
PDC & QC	Approved	PDC Joy Lu (盧昶卉)	2018-09-11 10:48:56	
PDC Head	Approved	PDC Mandy Huang (黃意婷)	2018-09-12 09:19:51	


InnoLux
M215HJJ-L30 Rev. C5
RoHS
DP/N 0H6P3J
ZB
CN0H6P3JIN2007BFB0KN
REV A00

PANEL 取出作業注意事項

Do not touch display surface during handling
取片勿碰觸玻璃



INNOLUX

群創光電股份有限公司

Doc. Number :

☐ Tentative Specification
☐ Preliminary Specification
■ Approval Specification

MODEL NO.: M215HJJ
SUFFIX: L30

Customer: Common Model

APPROVED BY **SIGNATURE**

Name / Title _____ _____

Note

Product version C5

Please return 1 copy for your confirmation with your signature and comments.

Approved By	Checked By	Prepared By
梁永祥	張耀元	林致成

CONTENTS

REVISION HISTORY

Version	Date	Page	Description
3.0	2015.12.29	All	Approval Specification was first issued.

1.GENERAL DESCRIPTION

1.1 OVERVIEW

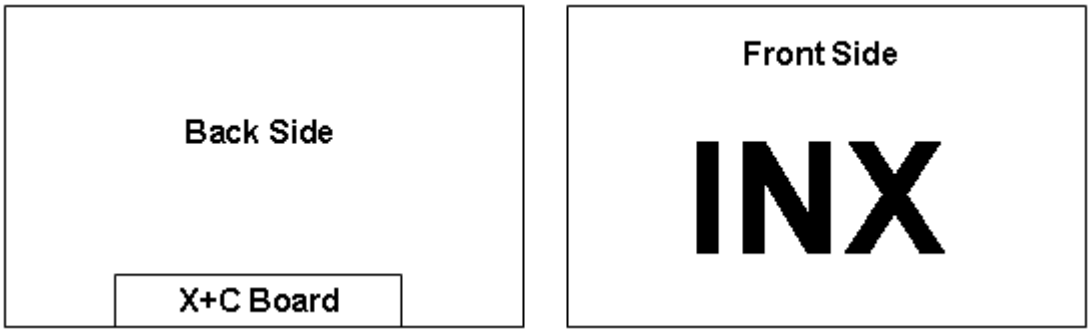
M215HJJ-L30 is a 21.5" TFT Liquid Crystal Display MNT module with WLED Backlight unit and 30 pins 2ch-LVDS interface. This module supports 1920 x 1080 Full HD mode and can display up to 16.7M colors. The converter module for Backlight is not built in.

1.2 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Screen Size	21.5" real diagonal		
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1920 x R.G.B. x 1080	pixel	-
Pixel Pitch	0.24795 (H) x 0.24795 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	16.7M	color	-
Transmissive Mode	Normally black	-	-
Surface Treatment	High resolution adaptable AG,3H hard coating, Haze 25%	-	-
Luminance, White	250	Cd/m2	
Color Gamut	72% of NTSC(Typ.)	-	-
Display Orientation	Signal input with " INX"		(2)
TCO	TCO 6.0 compliance		
Power Consumption	Total 15.13W@ cell 5.6 W, BL 9.53 (W),		(1)

Note (1) The specified power consumption: Total= cell (reference 4.3.1)+BL (reference 4.3.3)

Note (2)



2. MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	495.1	495.6	496.1	mm	(1)
	Vertical (V)	291.7	292.2	292.7	mm	
	Thickness (T)	-	11.0	11.5	mm	
Bezel Area	Horizontal	479.34	479.84	480.34	mm	
	Vertical	270.8	271.3	271.8	mm	
Active Area	Horizontal		476.064	-	mm	
	Vertical		267.786	-	mm	
Weight		-	1910	2100	g	

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

3. ABSOLUTE MAXIMUM RATINGS

3.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	TST	-20	60	ºC	(1)
Operating Ambient Temperature	TOP	0	50	ºC	(1), (2)

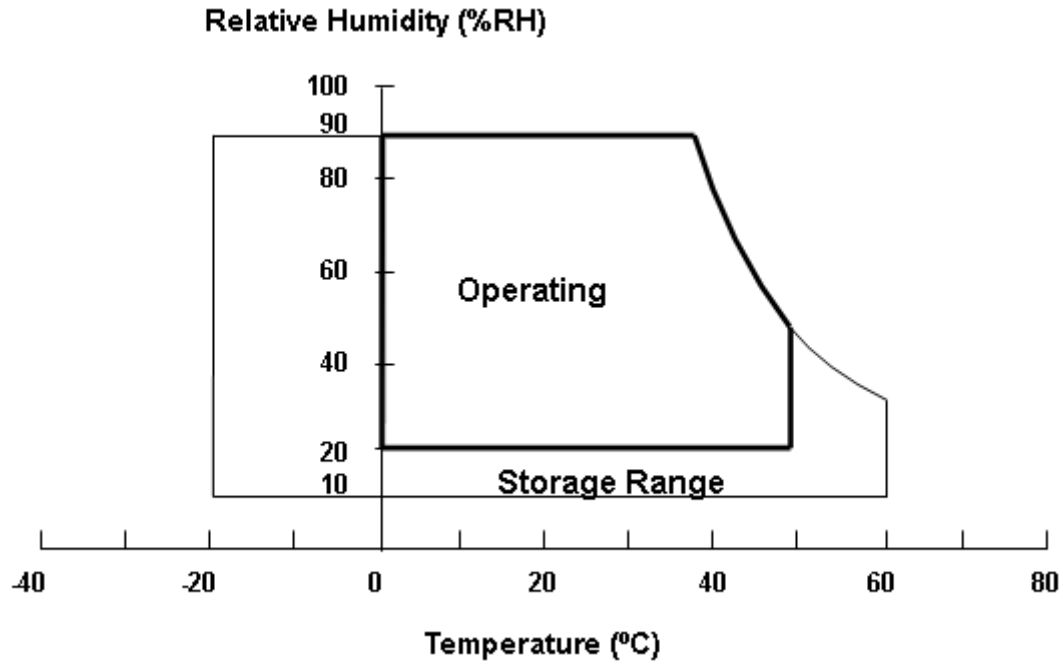
Note (1)

(a) 90 %RH Max..

(b) Wet-bulb temperature should be 39 ºC Max.

(c) No condensation.

Note (2) Panel surface temperature should be 0℃ min. and 60℃ max under Vcc=5.0V, fr =60Hz, typical LED string current, 25℃ ambient temperature, and no humidity control . Any condition of ambient operating temperature ,the surface of active area should be keeping not higher than 60℃.



3.2 ELECTRICAL ABSOLUTE RATINGS

3.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCCS	-0.3	6.0	V	(1)
Logic Input Voltage	V_{IN}	-0.3	3.6	V	

3.2.2 BACKLIGHT UNIT

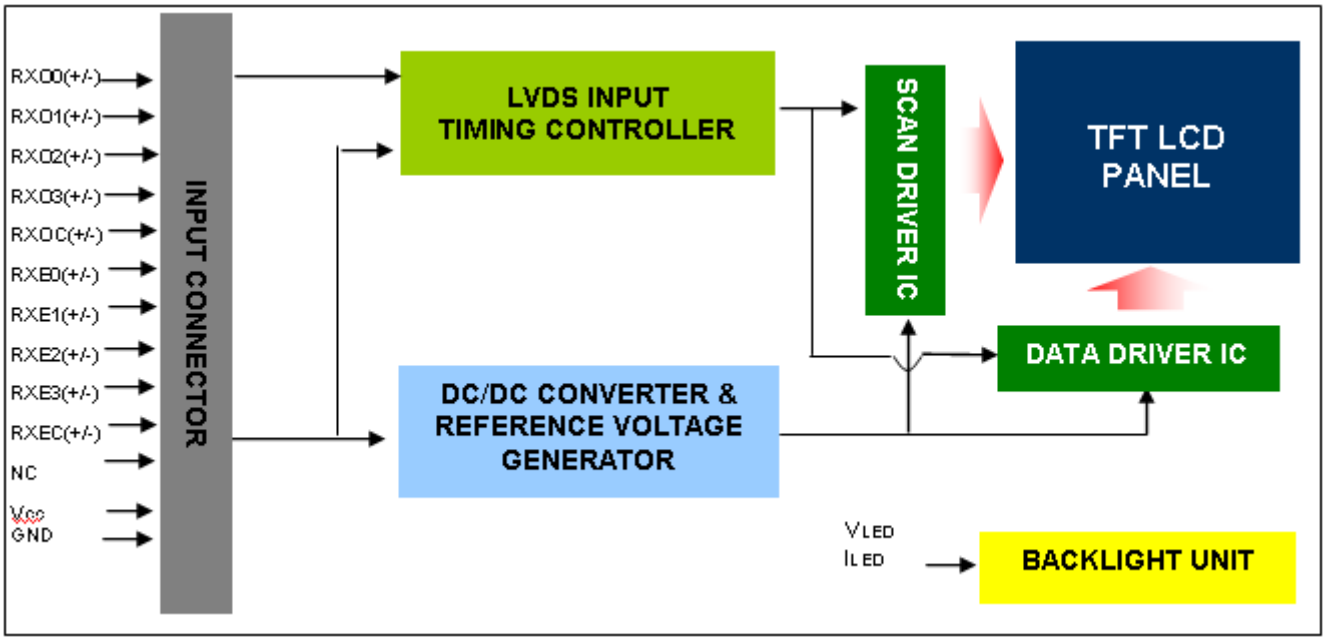
Item	Symbol	Value			Unit	Note
		Min.	Typ	Max.		
LED Forward Current Per Input Pin	IF	--	(65)	(69)	mA	(1), (2) Duty=100%
LED Pulse Forward Current Per Input Pin	IP	--	--	500	mA	(1), (2) Pulse Width≦10msec. and Duty≦25%

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for input pin of LED light bar at Ta=25±2 ℃ (Refer to 4.3.3 and 4.3.4 for further information).

4. ELECTRICAL SPECIFICATIONS

4.1 FUNCTION BLOCK DIAGRAM



4.2. INTERFACE CONNECTIONS

PIN ASSIGNMENT

Pin	Name	Description
1	RXO0-	Negative LVDS differential data input. Channel O0 (odd)
2	RXO0+	Positive LVDS differential data input. Channel O0 (odd)
3	RXO1-	Negative LVDS differential data input. Channel O1 (odd)
4	RXO1+	Positive LVDS differential data input. Channel O1 (odd)
5	RXO2-	Negative LVDS differential data input. Channel O2 (odd)
6	RXO2+	Positive LVDS differential data input. Channel O2 (odd)
7	GND	Ground
8	RXOC-	Negative LVDS differential clock input. (odd)
9	RXOC+	Positive LVDS differential clock input. (odd)
10	RXO3-	Negative LVDS differential data input. Channel O3(odd)
11	RXO3+	Positive LVDS differential data input. Channel O3 (odd)
12	RXE0-	Negative LVDS differential data input. Channel E0 (even)
13	RXE0+	Positive LVDS differential data input. Channel E0 (even)
14	GND	Ground
15	RXE1-	Negative LVDS differential data input. Channel E1 (even)
16	RXE1+	Positive LVDS differential data input. Channel E1 (even)
17	GND	Ground
18	RXE2-	Negative LVDS differential data input. Channel E2 (even)
19	RXE2+	Positive LVDS differential data input. Channel E2 (even)
20	RXEC-	Negative LVDS differential clock input. (even)
21	RXEC+	Positive LVDS differential clock input. (even)
22	RXE3-	Negative LVDS differential data input. Channel E3 (even)
23	RXE3+	Positive LVDS differential data input. Channel E3 (even)
24	GND	Ground
25	NC	For LCD internal use only, Do not connect
26	NC	For LCD internal use only, Do not connect
27	NC	For LCD internal use only, Do not connect
28	Vcc	+5.0V power supply
29	Vcc	+5.0V power supply
30	Vcc	+5.0V power supply

Note (1) Connector Part No.:

WF13-422-3033(Fullconn) or 187098-30091(P-two) equivalent

Note (2) User's connector Part No:

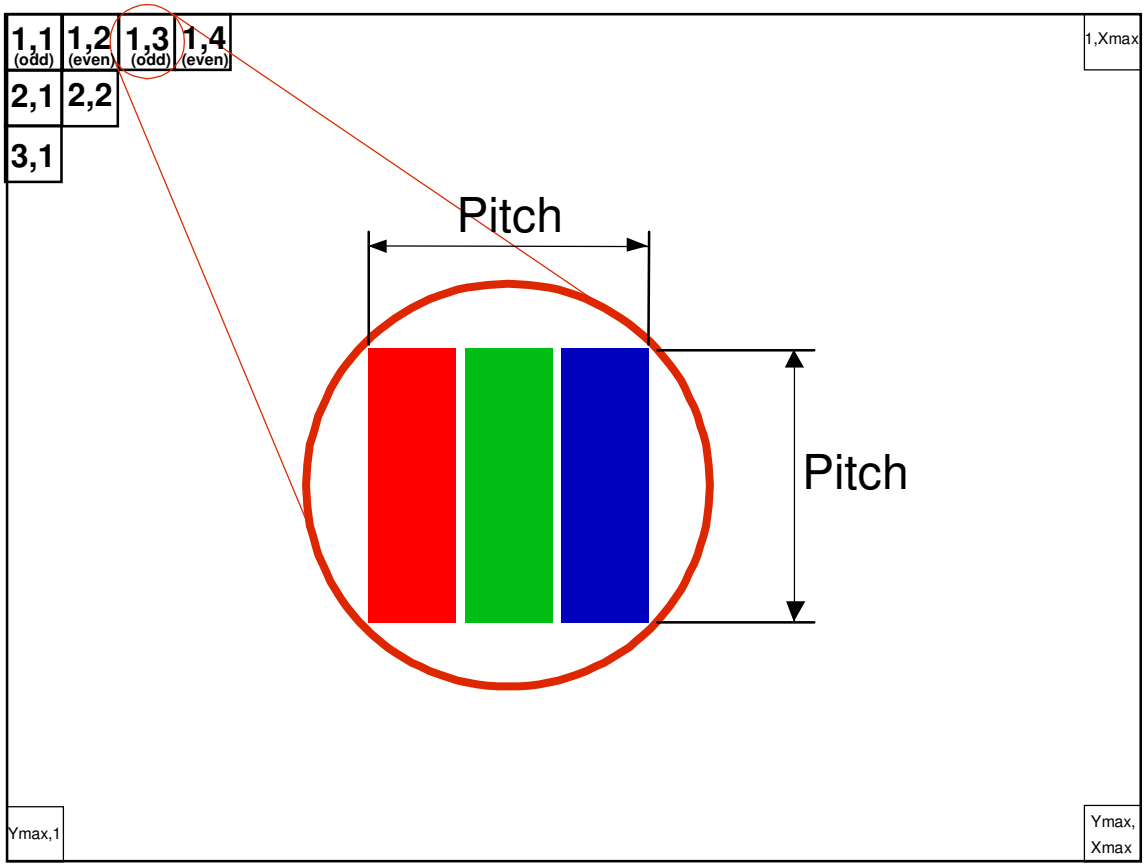
Mating Wire Cable Connector Part No.: FI-X30H(JAE) or FI-X30HL(JAE)

Mating FFC Cable Connector Part No.: 217007-013001 (P-TWO) or JF05X030-1 (JAE).

*Notice: There would be compatible issues if not using the indicated connectors in the matching list.

Note (3) The first pixel is odd.

Note (4) Input signal of even and odd clock should be the same timing.



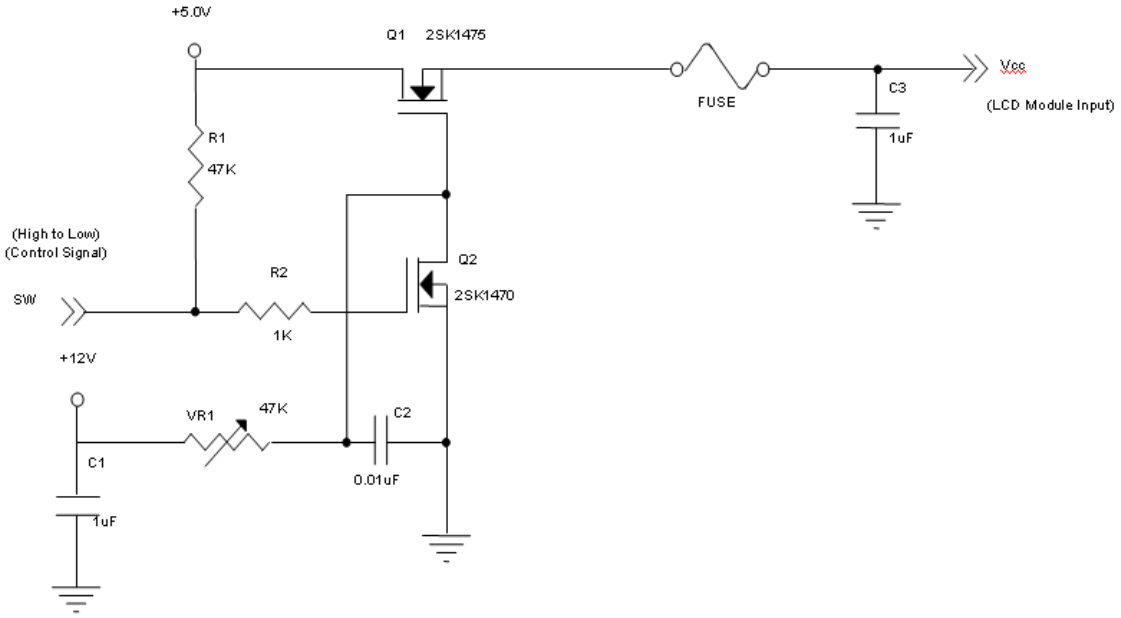
4.3 ELECTRICAL CHARACTERISTICS

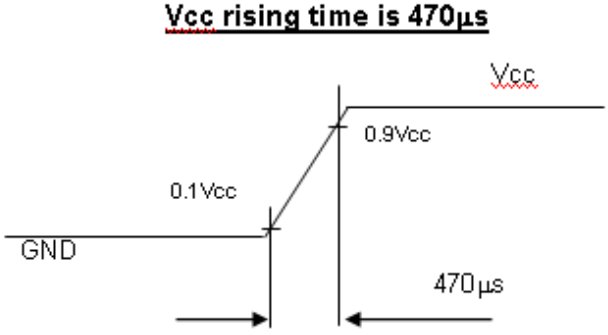
4.3.1 LCD ELETRONICS SPECIFICATION

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		Vcc	4.5	5.0	5.5	V	-
Ripple Voltage		V_{RP}	-	-	300	mV	-
Rush Current		I_{RUSH}	-	-	3	A	(2)
Power Supply Current	White	-	-	768	910	mA	(3)a
	Black	-	-	720	845	mA	(3)b
	Vertical Stripe	-	-	948	1105	mA	(3)c
Power Consumption		PLCD	-	4.8	5.6	Watt	(4)
LVDS interface	Differential Input Voltage	V_{ID}	100	-	600	mV	
	Common Input Voltage	V_{CM}	1.0	1.2	1.4	V	
	Differential Input High Threshold Voltage	V_{TH}	-	-	+100	mV	
	Differential Input Low Threshold Voltage	V_{TL}	-100	-	-	mV	

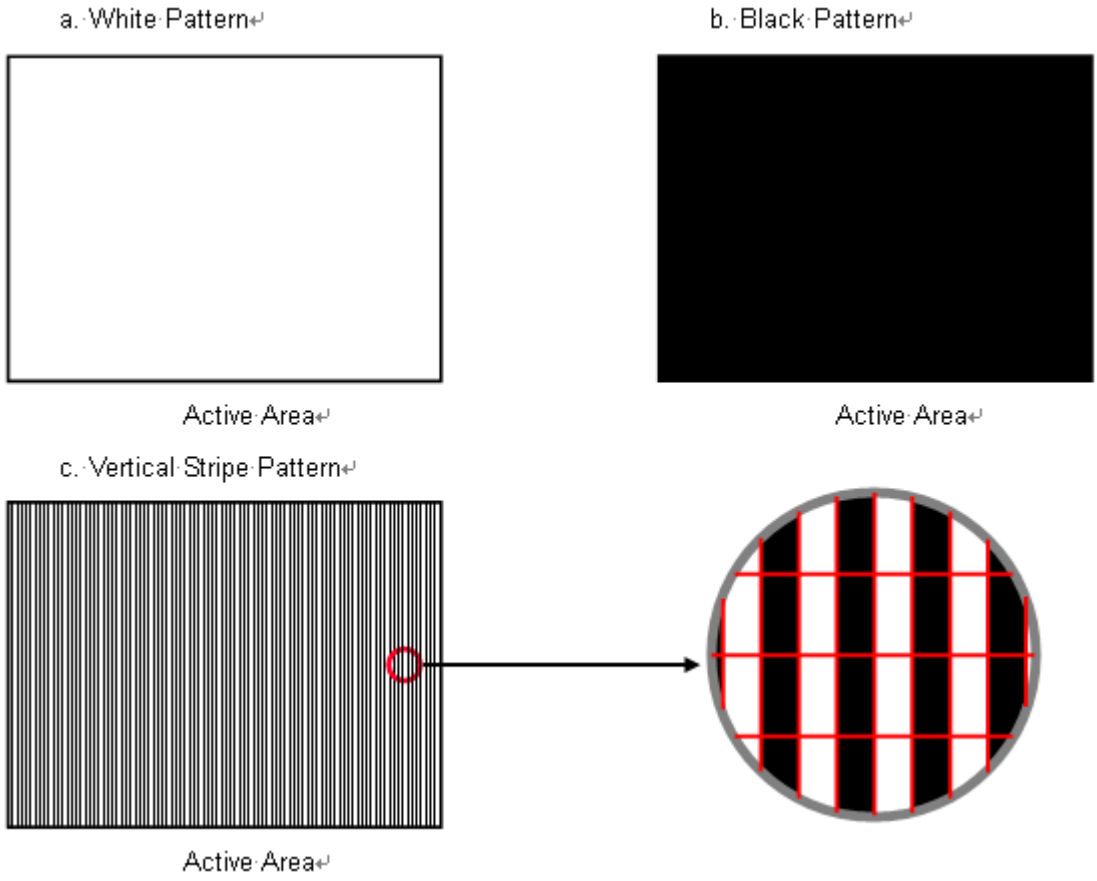
Note (1) The ambient temperature is Ta = 25 ± 2 ºC.

Note (2) Measurement Conditions:



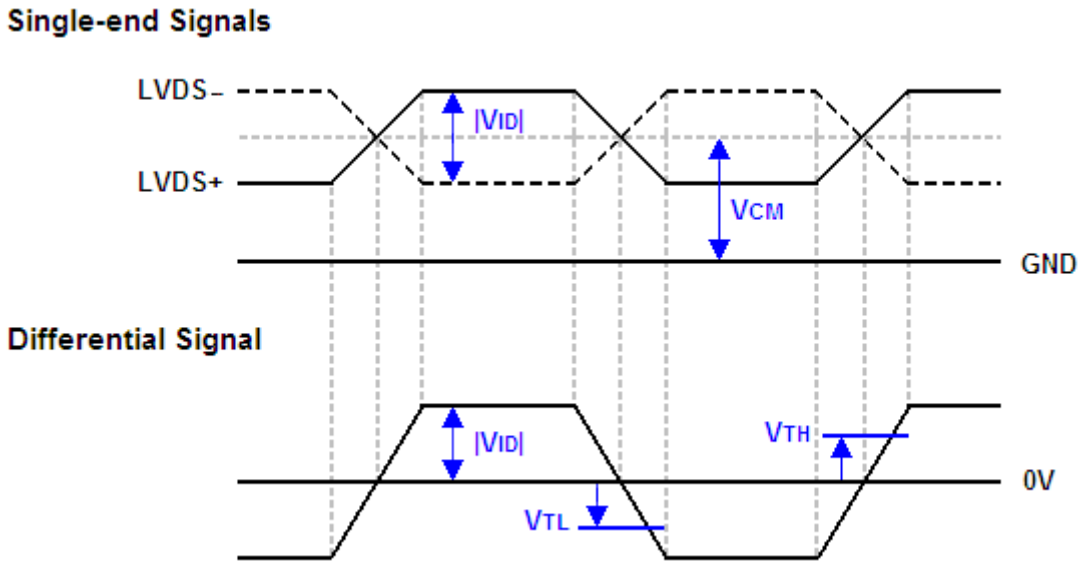


Note (3) The specified power supply current is under the conditions at Vcc = 5.0 V, Ta = 25 ± 2 ºC, Fr = 60Hz, whereas a power dissipation check pattern below is displayed.

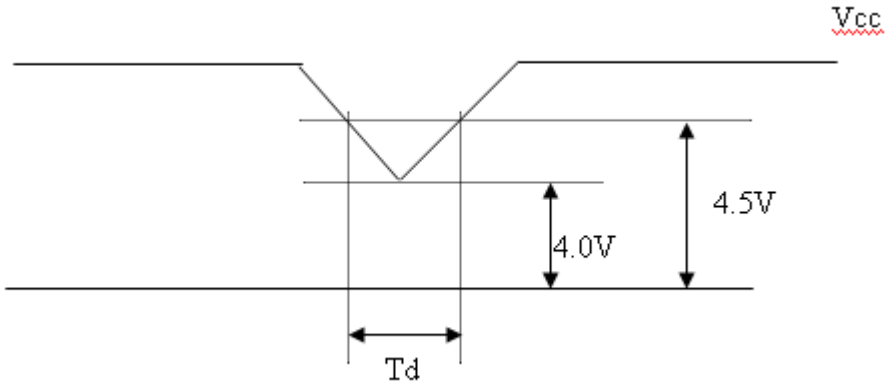


Note (4) The power consumption is specified at the pattern with the maximum current.

Note (5) The LVDS input characteristics are as follows:



4.3.2 VCC POWER DIP CONDITION



Dip condition:4.0≦Vcc≦4.5, Td≦20ms

4.3.3 BACKLIGHT UNIT

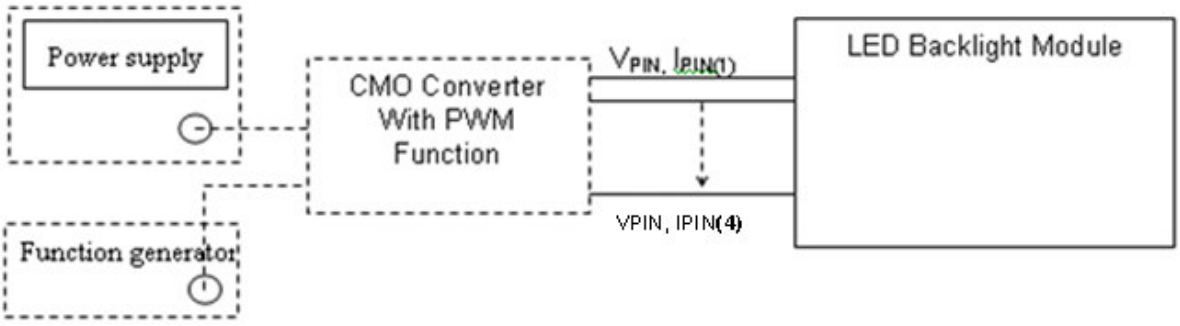
Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LED Light Bar Input Voltage Per Input Pin	VPIN	--	(36.66)	(38.35)	V	(1), Duty=100%, IPIN=(65mA)
LED Light Bar Current Per Input Pin	IPIN	--	(65)	(69)	mA	(1), (2) Duty=100%
LED Life Time	LLED	40000	--	--	Hrs	(3)
Power Consumption	PBL	--	(9.53)	(9.971)	W	(1) Duty=100%, IPIN=(65mA)

Note (1) LED light bar input voltage and current are measured by utilizing a true RMS multimeter as shown below:

Note (2) PBL (Typ) = IPIN(Typ) × VPIN(Typ) × (4) PBL(Max) = IPIN(Typ) x VPIN(Max)x(4) input pins ,

Note (3) The lifetime of LED is defined as the time when LED packages continue to operate under the conditions at Ta = 25 ±2 ℃ and I= (65)mA (per chip) until the brightness becomes ≦ 50% of its original value.

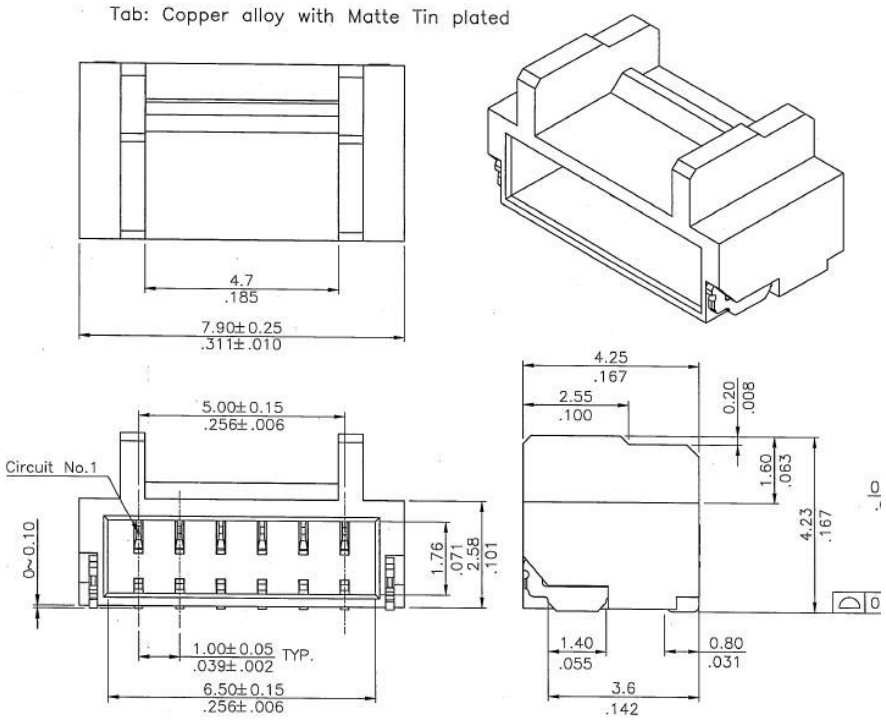
Note (4) The module must be operated with constant driving current



4.3.4 LIGHTBAR CONNECTOR PIN ASSIGNMENT

(1).Connector: WM13-406-063N & CI1406M1HRK-NH.

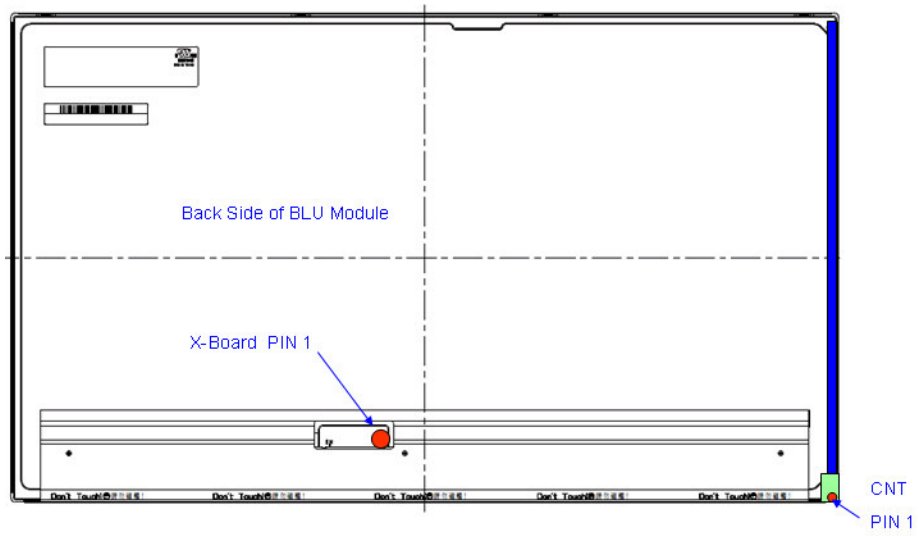
(2) LB Connector drawing:



CN1

Pin number	Description
1	Cathode of LED string
2	Cathode of LED string
3	VLED
4	VLED
5	Cathode of LED string
6	Cathode of LED string

Note (1) User's Mating Connector Part No.: CI1406SL000-NH (CviLux) or Compatible.



4.4 LVDS INPUT SIGNAL SPECIFICATIONS

4.4.1 LVDS DATA MAPPING TABLE

LVDS Channel O0	LVDS output	D7	D6	D4	D3	D2	D1	D0
	Data order	OG0	OR5	OR4	OR3	OR2	OR1	OR0
LVDS Channel O1	LVDS output	D18	D15	D14	D13	D12	D9	D8
	Data order	OB1	OB0	OG5	OG4	OG3	OG2	OG1
LVDS Channel O2	LVDS output	D26	D25	D24	D22	D21	D20	D19
	Data order	DE	NA	NA	OB5	OB4	OB3	OB2
LVDS Channel O3	LVDS output	D23	D17	D16	D11	D10	D5	D27
	Data order	NA	OB7	OB6	OG7	OG6	OR7	OR6
LVDS Channel E0	LVDS output	D7	D6	D4	D3	D2	D1	D0
	Data order	EG0	ER5	ER4	ER3	ER2	ER1	ER0
LVDS Channel E1	LVDS output	D18	D15	D14	D13	D12	D9	D8
	Data order	EB1	EB0	EG5	EG4	EG3	EG2	EG1
LVDS Channel E2	LVDS output	D26	D25	D24	D22	D21	D20	D19
	Data order	DE	NA	NA	EB5	EB4	EB3	EB2
LVDS Channel E3	LVDS output	D23	D17	D16	D11	D10	D5	D27
	Data order	NA	EB7	EB6	EG7	EG6	ER7	ER6

4.4.2 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
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	Red(253)	1	1	1	1	1	1	0	1	0	0	0	:0	0	0	0	0	0	0	0	0	0	0	0	:0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
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	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

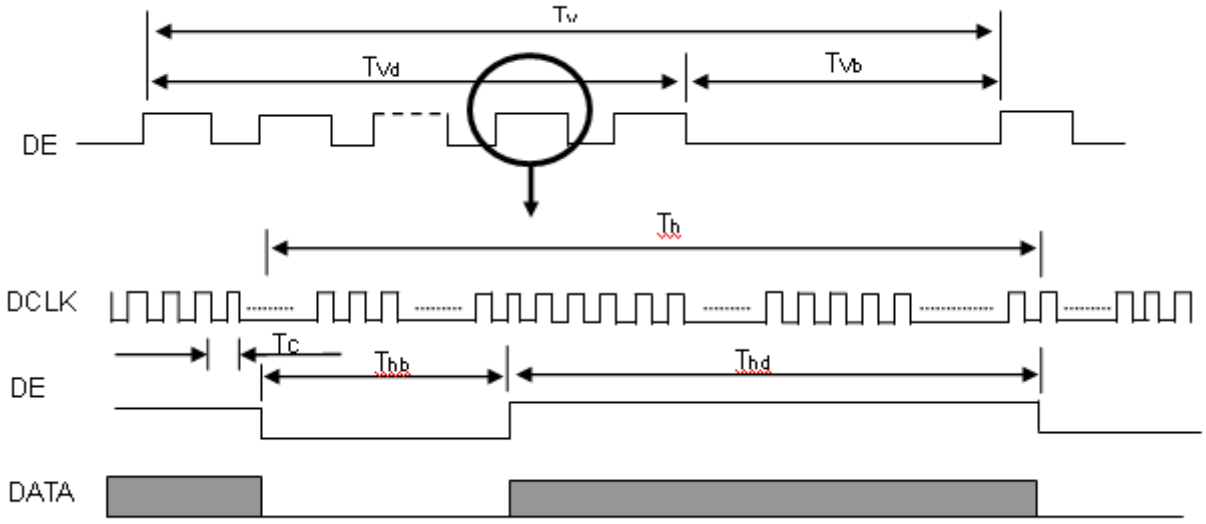
4.5 DISPLAY TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Clock	Frequency	Fc	58.54	74.25	97.98	MHz	(1)
	Period	Tc	-	13.47		ns	
	Input cycle to cycle jitter	T_{rcl}	-0.02*TC	-	0.02*TC	ns	(2)
	Input Clock to data skew	TLVCCS	-0.02*TC		0.02*TC		(3)
	Spread spectrum modulation range	Fclkin_mod	0.97*FC	-	1.03*FC	MHz	(4)
	Spread spectrum modulation frequency	F_{SSM}	-	-	100	KHz	
Vertical Display Term	Frame Rate	Fr	50	60	75	Hz	
	Total	Tv	1115	1125	1136	Th	Tv=Tvd+Tvb-
	Active Display	Tvd	1080	1080	1080	Th	-
	Blank	Tvb	Tv-Tvd	Tv-Tvd	Tv-Tvd	Th	-
Horizontal Display Term	Total	Th	1050	1100	1150	Tc	Th=Thd+Thb
	Active Display	Thd	960	960	960	Tc	-
	Blank	Thb	Th-Thd	Th-Thd	Th-Thd	Tc	-

Note: Because this module is operated by DE only mode, Hsync and Vsync input signals are ignored.

INPUT SIGNAL TIMING DIAGRAM

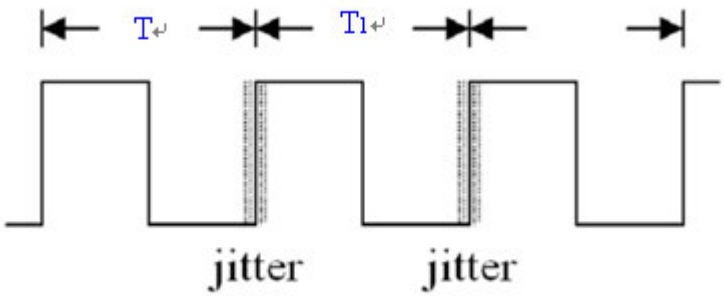


Note (1) Please make sure the range of pixel clock has follow the below equation:

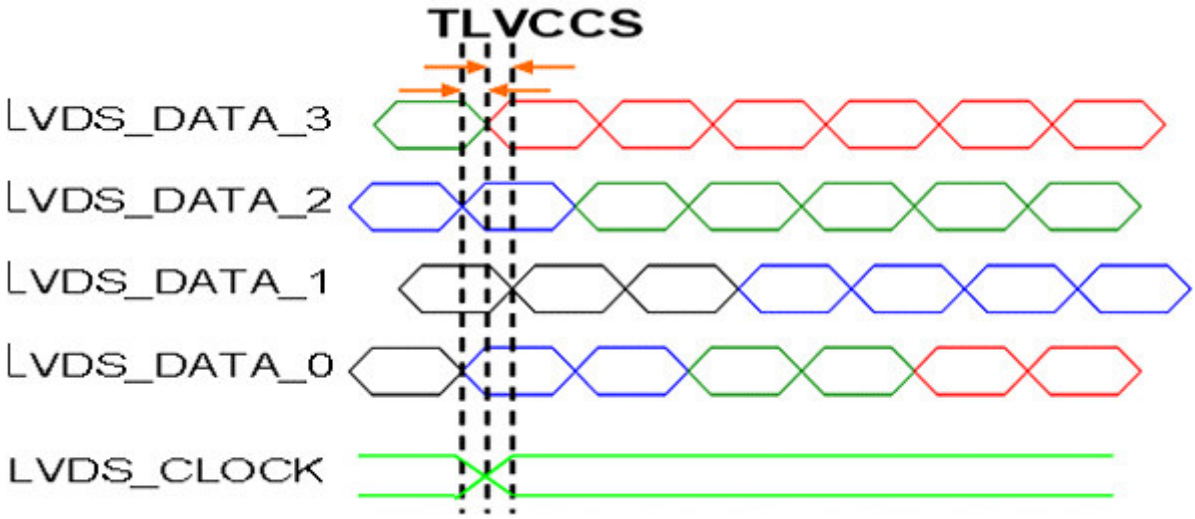
Fc(max) ≥ Fr X Tv X Th

Fr X Tv X Th ≥ Fc(min)

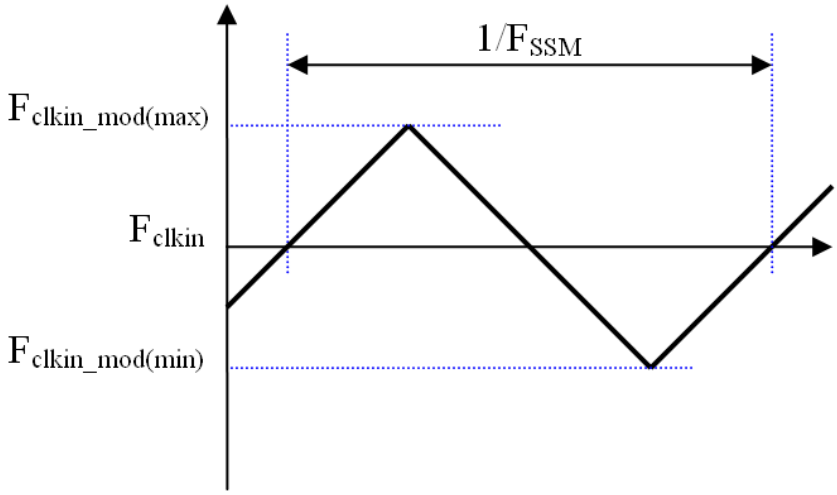
Note (2) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = I T_1 – TI



Note (3) Input Clock to data skew is defined as below figures.



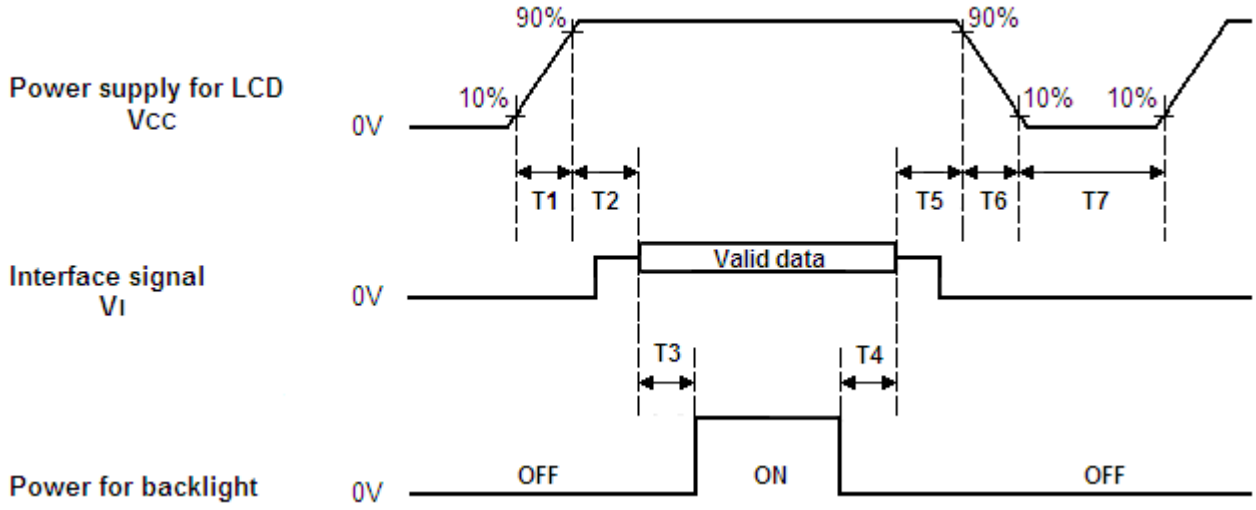
Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The DCLK range at last line of V-blank should be set in 0 to Hdisplay/2

4.6 POWER ON/OFF SEQUENCE

The power sequence specifications are shown as the following table and diagram.



Timing Specifications:

Parameters	Values			Units
	Min	Typ.	Max	
T1	0.5	--	10	ms
T2	0	30	50	ms
T3	450	--	--	ms
T4	100	250	--	ms
T5	0	20	50	ms
T6	0.1	--	100	ms
T7	1000	--	--	ms

Note (1) The supply voltage of the external system for the module input should be the same as the definition of Vcc.

Note (2) When the backlight turns on before the LCD operation of the LCD turns off, the display may momentarily become abnormal screen.

Note (3) In case of VCC = off level, please keep the level of input signals on the low or keep a high impedance.

Note (4) T7 should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

Note (6) INX won't take any responsibility for the products which are damaged by the customers not following the Power Sequence.

Note (7) There might be slight electronic noise when LCD is turned off (even backlight unit is also off). To avoid this symptom, we suggest "Vcc falling timing" to follow "t6 spec".

5. OPTICAL CHARACTERISTICS

5.1 TEST CONDITIONS

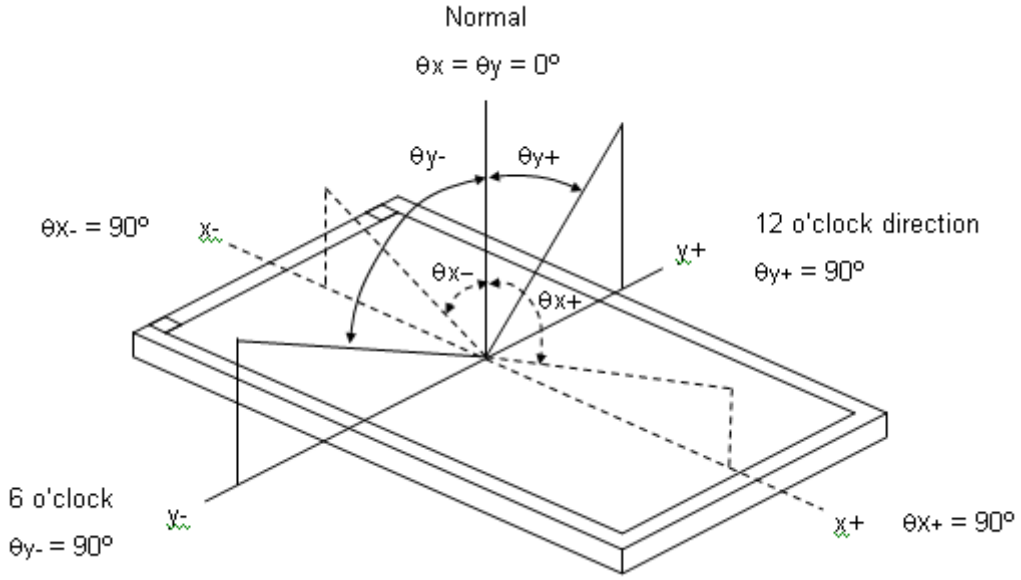
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	oC
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	VCC	5	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
LED Light Bar Input Current Per Input Pin	IPIN	65 ± 1.5	mADC
PWM Duty Ratio	D	100	%
LED Light Bar Test Converter	(INX Part No.: R373B0000UT000)		

5.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 5.2. The following items should be measured under the test conditions described in 5.1 and stable environment shown in Note (5).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity (CIE 1931)	Red	Rx	θ_x=0°, θ_Y =0° CS-2000 R=G=B=255 Gray scale	Typ – 0.03	0.644	Typ + - 0.03	-	(1), (5)
		Ry			0.337			
	Green	Gx			0.317			
		Gy			0.617			
	Blue	Bx			0.152			
		By			0.054			
	White	Wx			0.313			
		Wy			0.329			
Center Luminance of White (Center of Screen)		L_C		200	250	-	cd/m^2	(4), (5)
Contrast Ratio		CR		2000	3000	-	-	(2), (5)
Respone Time		T_R			20	25	ms	(3)
		T_F			5	10	ms	(3)
		$T_{GtG\_AVE\_}$	θ_x=0°, θ_Y =0°	-	30	35	ms	(3)
White Variation		δW	θ_x=0°, θ_Y =0°	70	-	-	%	(5), (6)
Viewing Angle	Horizontal	θx- + θx+	CR ≧ 10	160	178	-	Deg.	(1), (5)
	Vertical	θy- + θy+		160	178	-		

Note (1) Definition of Viewing Angle (θx, θy):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

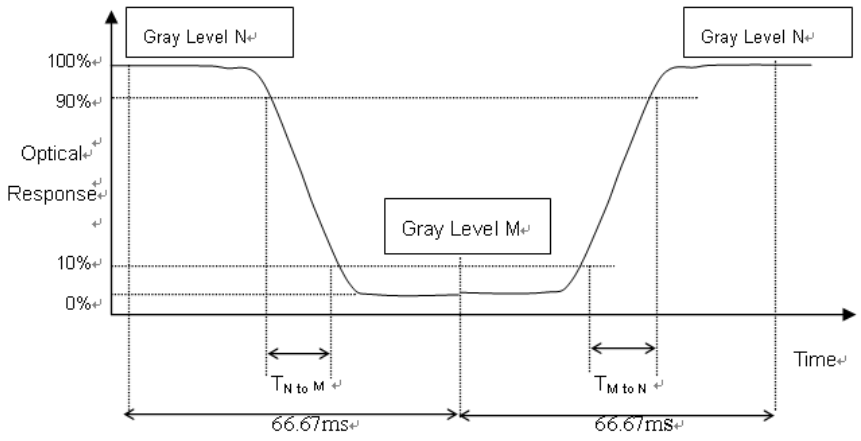
CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time：

-The TR is the rising-time means the transition time from “Full-Black (gray 0)” to “Full-White (gray 255)” and the TF is the falling-time means the transition time from “Full-White (gray 255)” to “Full-White (gray 0)” as the following figure.(Measured by TEKTRONIX TDS3054B).

-The TGtG is the response time means the transition time from “Gray N” to “Gray M” (N,M=0~255).



. - T_{GtG_AVE} is the total average of the T_{GtG} data (Measured by INX GTG instrument)

- The gray (N,M) stands for the (0,31,63,~255) as the following table.
- If system use ODC (Over Driving Circuit) function, T_{GtG_AVE} may be 5ms~15ms.

* It depends on Overshoot rate

Gray to Gray		Rising time								
		0	31	63	95	127	159	191	223	255
Falling time	0									
	31									
	63									
	95									
	127									
	159									
	191									
	223									
	255									

Note (4) Definition of Luminance of White (L_C):

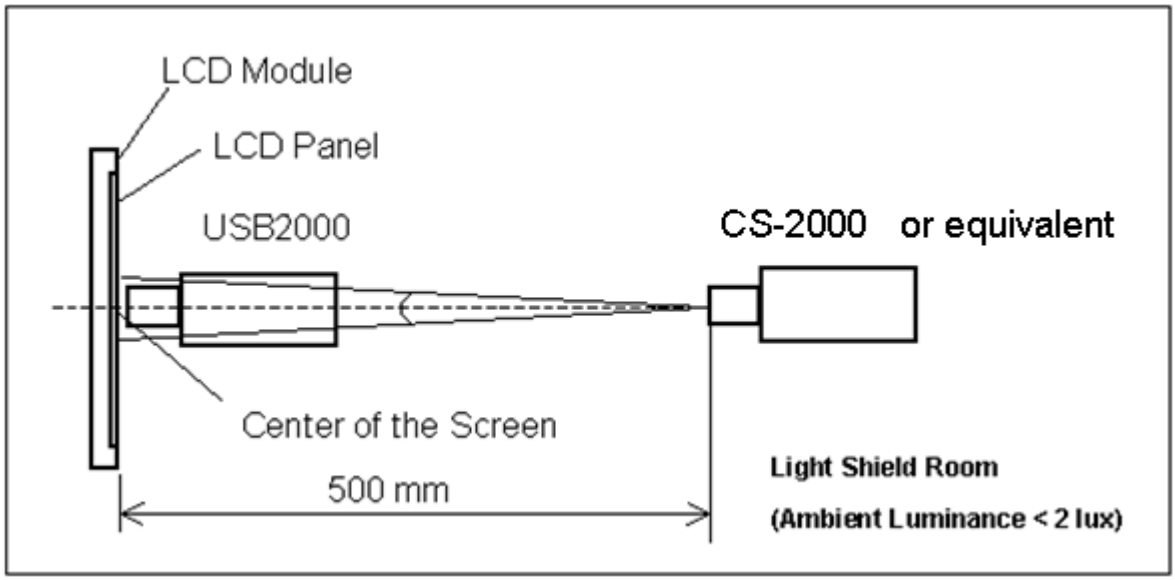
Measure the luminance of gray level 255 at center point

L_C = L (5)

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

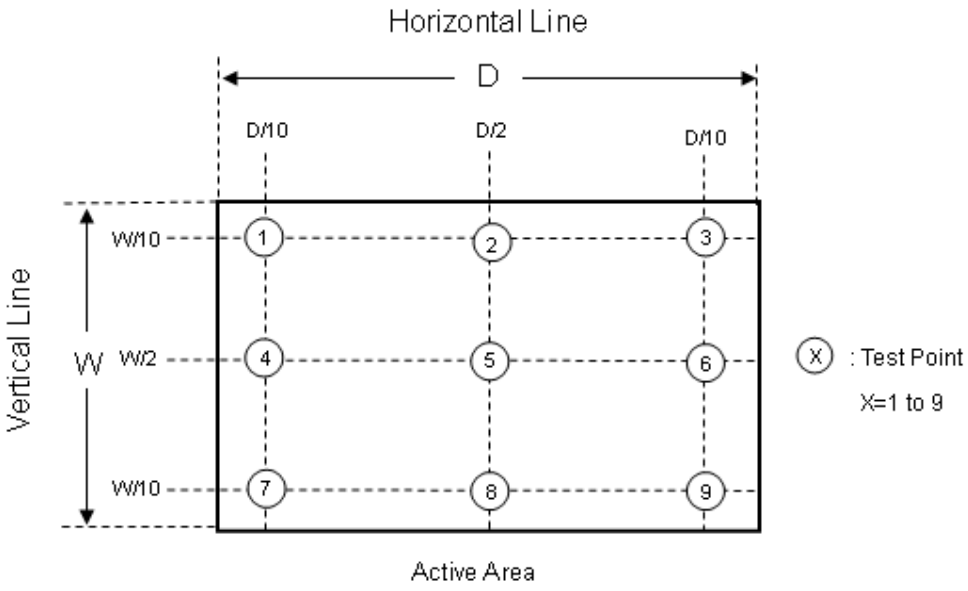
The LCD module should be stabilized at given temperature for 40 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 40 minutes in a windless room.



Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 9 points

δW = (Minimum [L (1) ~ L (9)] / Maximum [L (1) ~ L (9)]) *100%



6. RELIABILITY TEST ITEM

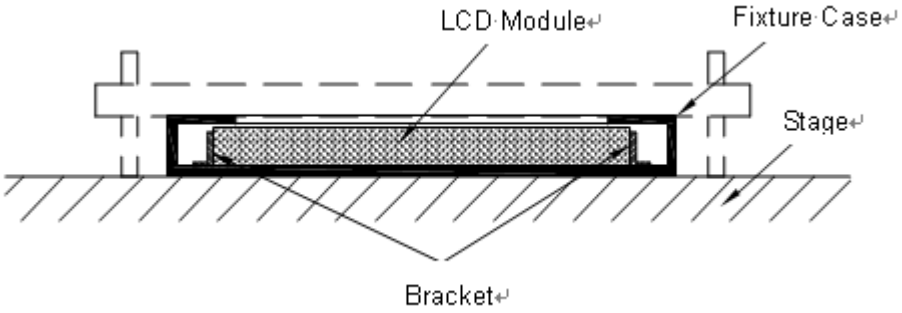
Items	Required Condition	Note
Temperature Humidity Bias (THB)	Ta= 50℃ , 80%RH, 240hours	-
High Temperature Operation (HTO)	Ta= 50℃ , 240hours	-
Low Temperature Operation (LTO)	Ta= 0℃ , 240hours	-
High Temperature Storage (HTS)	Ta= 60℃ , 240hours	-
Low Temperature Storage (LTS)	Ta= -20℃ , 240hours	-
Vibration Test (Non-operation)	Acceleration: 1.5 G Wave:sine Frequency: 10 - 300 Hz Sweep: 30 Minutes each Axis (X, Y, Z)	-
Shock Test (Non-operation)	Acceleration: 50 G Wave: Half-sine Active Time: 11 ms Direction : ± X, ± Y, ± Z.(one time for each Axis)	-
Thermal Shock Test (TST)	-20℃/30min , 60℃ / 30min , 100 cycles	-
On/Off Test	25℃ ,On/10sec , Off /10sec , 30,000 cycles	-
ESD (Electro Static Discharge)	Contact Discharge: ± 8KV, 150pF(330Ω)	-
	Air Discharge: ± 15KV, 150pF(330Ω)	-
Altitude Test	Operation:10,000 ft / 24hours Non-Operation:30,000 ft / 24hours	-

Note (1) criteria : Normal display image with no obvious non-uniformity and no line defect.

Note (2) Evaluation should be tested after storage at room temperature for more than two hours.

Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

The fixing condition is shown as below:



7. MECHANICAL STRENGTH CHARACTERISTICS

7.1 MECHANICAL STRENGTH SPECIFICATIONS

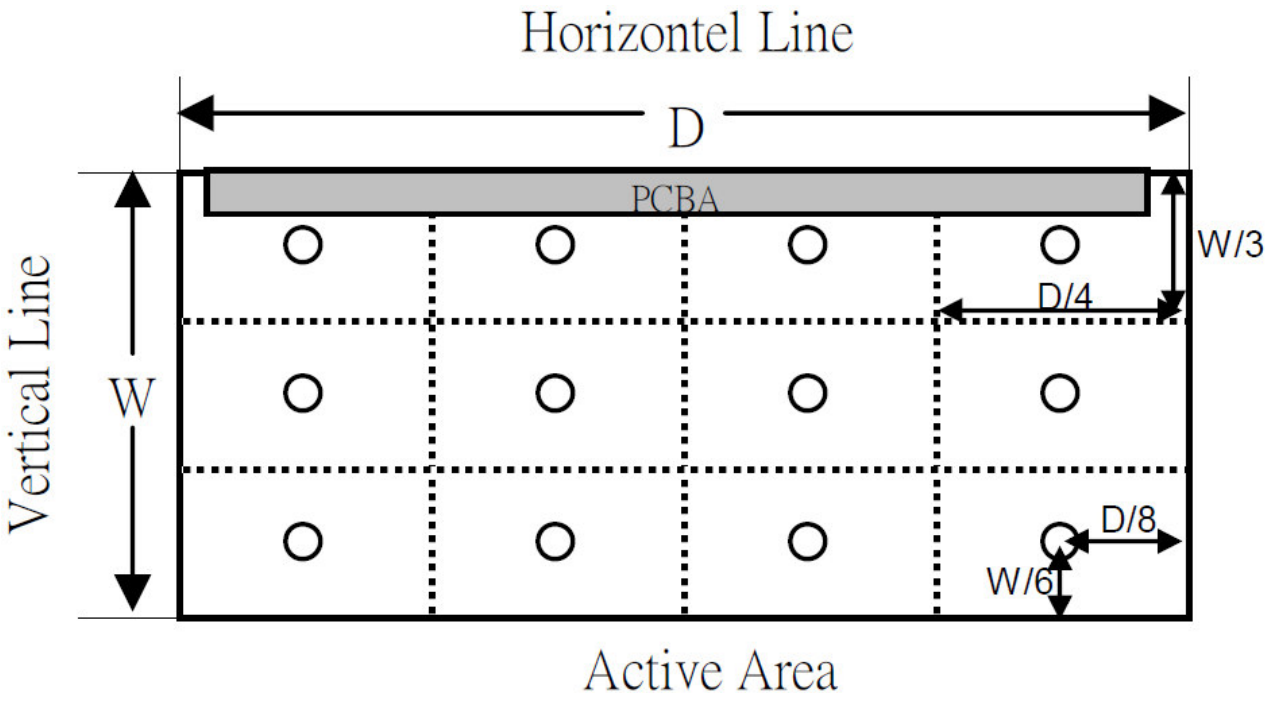
Item	Condition	Min	Unit	Note
Mechanical Strength	128th Gray Pattern	0.6	Kgf	

7.2 TEST CONDITIONS

Items	Description
Test Condition	1. Ambient Illumination : 10~15 lux 2. Test Pattern : 128 Gray 3. Distance of the judgment : 30cm from the surface of module 4. Viewing angle of the judgment : Front
Gage Information	1. Push pull guage a. Model name : HF-50, maker : ALGOL b. Shape of gage tip - Diameter : 2mm - Thickness : 2mm
Definition of Minimum force	To measure minimum force when operator detects any white spot and light leakage that have occurred while operator presses on back side of module with push pull gage.

7.3 DEFINITION OF TEST POINTS

Measure the minimum force of test points at 128th Gray pattern. The test points at back side of module area is showing as below . (If the test points on the PCBA or TP board, these points are not included).



8. PACKING

8.1 PACKING SPECIFICATIONS

(1) 10 LCD modules / 1 Box

(2) Box dimensions: 567(L) X 301(W) X 376(H) mm

(3) Weight: approximately: 20.5kg (10 modules per box)

8.2 PACKING METHOD

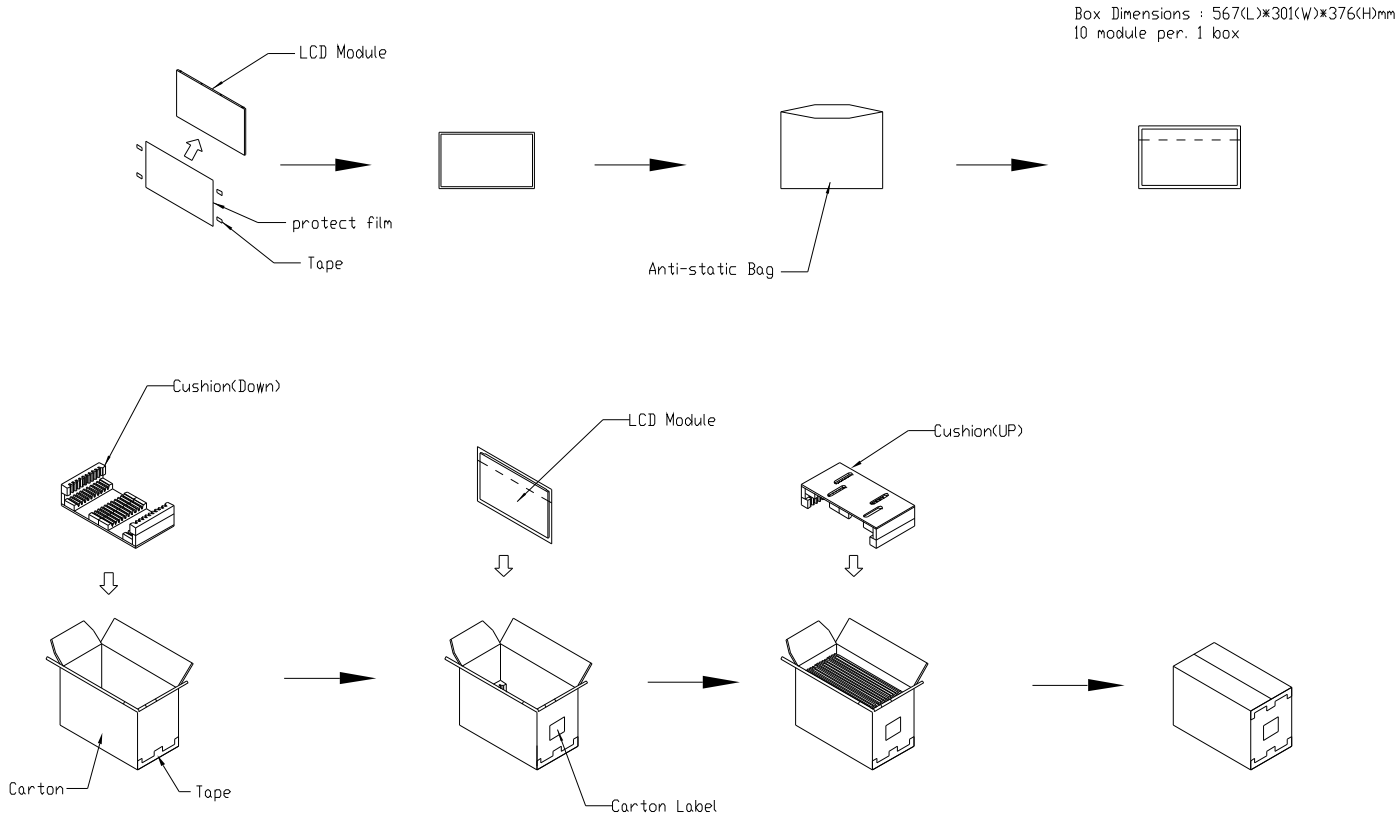
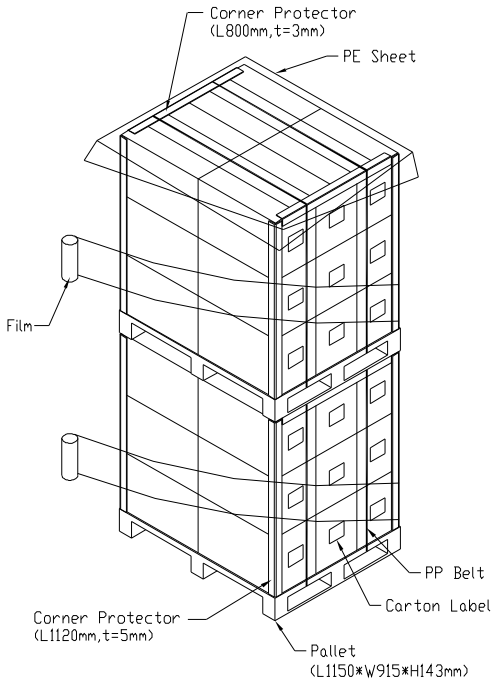


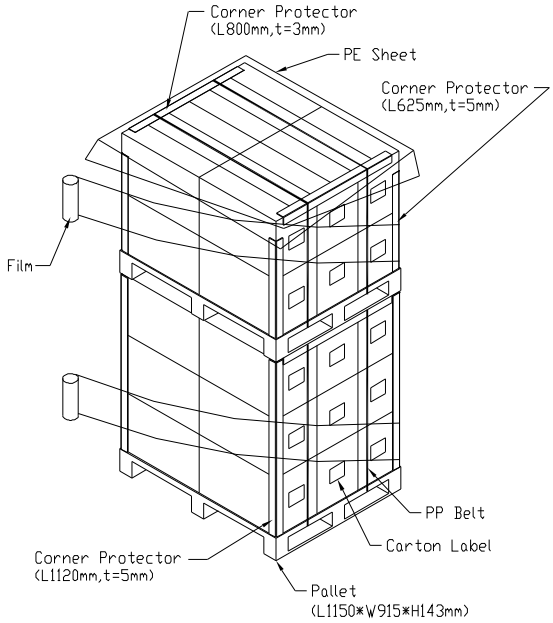
Figure. 8-1 Packing method

8.3 PALLET

Sea / Land Transportation
(40ft HQ Container)



Sea / Land Transportation
(40ft Container)



Air Transportation

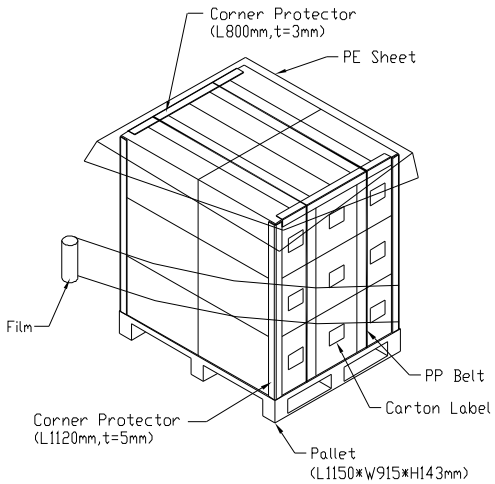


Figure. 8-2 Packing method

8.4 UN-PACKING METHOD

UN-packaging method is shown as following figures.

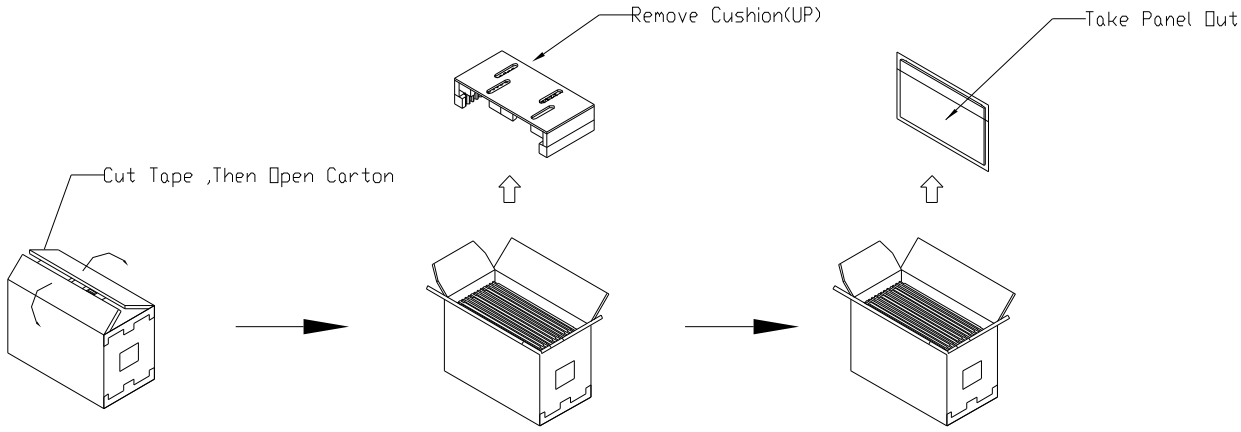


Figure. 8-3 Un-packing method

9. INX MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.

(a) Model Name: M215HJJ-L30

(b) Revision: Rev. XX, for example: A0, A1… B1, B2… or C1, C2…etc.

(c) INX barcode definition:

Serial ID: XX-XX-X-XX-YMD-L-NNNN

Code	Meaning	Description
XX	INX internal use	-
XX	Revision	Cover all the change
X	INX internal use	-
XX	INX internal use	-
YMD	Year, month, day	Year: 0~9, 2001=1, 2002=2, 2003=3…2010=0, 2011=1, 2012=2… Month: 1~12=1, 2, 3, ~, 9, A, B, C Day: 1~31=1, 2, 3, ~, 9, A, B, C, ~, W, X, Y, exclude I, O, and U.
L	Product line #	Line 1=1, Line 2=2, Line 3=3, …
NNNN	Serial number	Manufacturing sequence of product

(d) Customer's barcode definition:

Serial ID: CM- L5J30-X-X-X-XX-L-XX-L-YMD-NNNN

Code	Meaning	Description
CM	Supplier code	INX=CM
L5J30	Model number	M215HJJ-L30= L5J30
X	Revision code	Non ZBD: 1,2,~,8,9 / ZBD: A~Z
X	Source driver IC code	Century=1, CLL=2, Demos=3, Epson=4, Fujitsu=5, Himax=6, Hitachi=7, Hynix=8, LDI=9, Matsushita=A, NEC=B, Novatek=C, OKI=D, Philips=E, Renasas=F, Samsung=G, Sanyo=H, Sharp=I, TI=J, Topro=K, Toshiba=L, Windbond=M, ILITEK=Q, Fiti=Y, None IC =Z
X	Gate driver IC code	
XX	Cell location	Tainan Taiwan=TN, Ningbo China=CN, Hsinchu Taiwan=SC
L	Cell line #	1,2,~,9,A,B,~,Y,Z
XX	Module location	Tainan, Taiwan=TN ; Ningbo China=NP, Shenzhen China=SH Nanhai China=NH
L	Module line #	1,2,~,9,A,B,~,Y,Z
YMD	Year, month, day	Year: 0~9, 2001=1, 2002=2, 2003=3…2010=0, 2011=1, 2012=2… Month: 1~12=1, 2, 3, ~, 9, A, B, C Day: 1~31=1, 2, 3, ~, 9, A, B, C, ~, T, U, V
NNNN	Serial number	By LCD supplier

(e) FAB ID(UL Factory ID):

Region	Factory ID
TWINX	GEMN
NBCMI	LEOO
NBCMI	VIRO
NBCME	CANO
NHCMI	CAPG

10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

(1) Do not apply rough force such as bending or twisting to the module during assembly.

(2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.

(3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.

(4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.

(5) Do not pull the I/F connector in or out while the module is operating.

(6) Do not disassemble the module.

(7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.

(8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.

(9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.

(10) When ambient temperature is lower than 10ºC may reduce the display quality. For example, the response time will become slowly.

(11) While touching the panel surface under the patterns with higher grey levels, a shadow or mura phenomenon would be seen. This phenomenon is totally recoverable by switching the patterns to lower grey levels. It is a product feature

10.2 STORAGE PRECAUTIONS

(1) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0℃ to 35℃ and relative humidity of less than 90%

(2) Do not store the TFT – LCD module in direct sunlight

(3) The module should be stored in dark place. It is prohibited to apply sunlight or fluorescent light in storing

10.3 OPERATION PRECAUTIONS

(1) The LCD product should be operated under normal condition.

Normal condition is defined as below :

Temperature : 20±15℃

Humidity: 65±20%

Display pattern : continually changing pattern(Not stationary)

(2) If the product will be used in extreme conditions such as high temperature,high humidity,high altitude ,display pattern or operation time etc…It is strongly recommended to contact CMI for application engineering advice . Otherwise , Its reliability and function may not be guaranteed..

10.4 SAFETY PRECAUTIONS

(1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.

(2) After the module's end of life, it is not harmful in case of normal operation and storage.

10.5 SAFETY STANDARDS

The LCD module should be certified with safety regulations as follows:

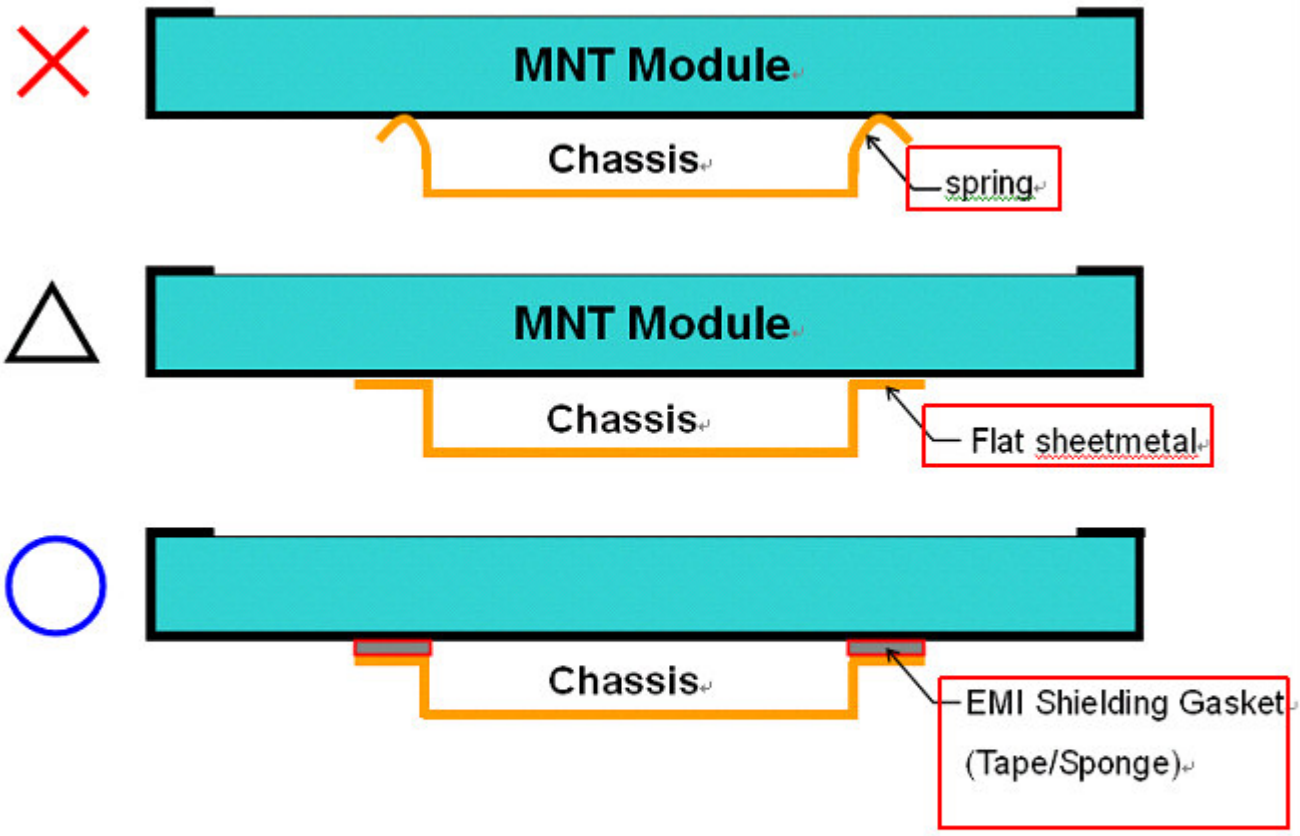
(1) UL60950-1 or updated standard.

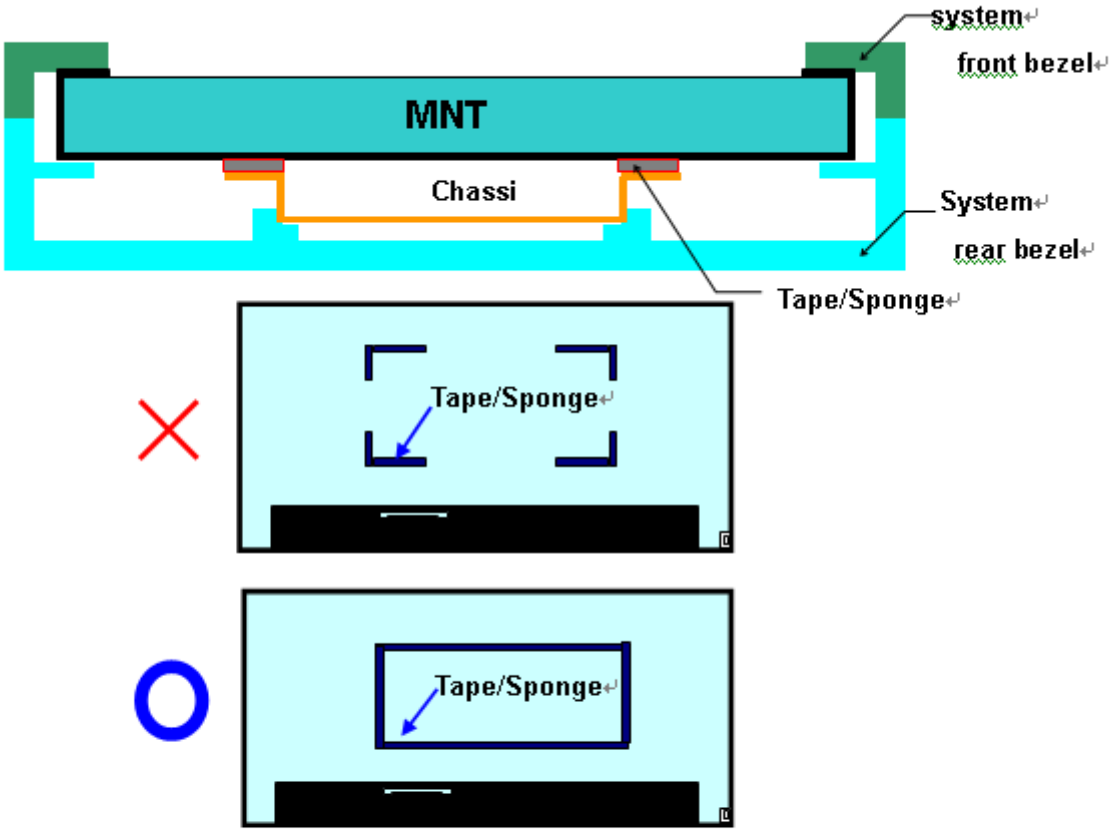
(2) IEC60950-1 or updated standard.

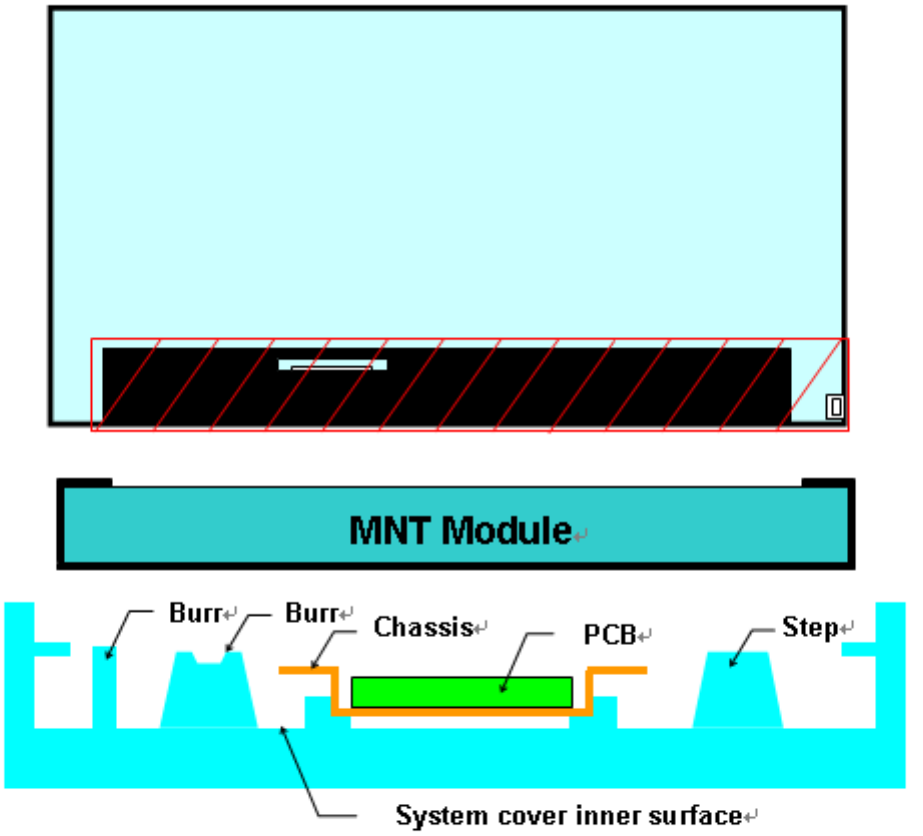
10.6 OTHER

When fixed patterns are displayed for a long time, remnant image is likely to occur.

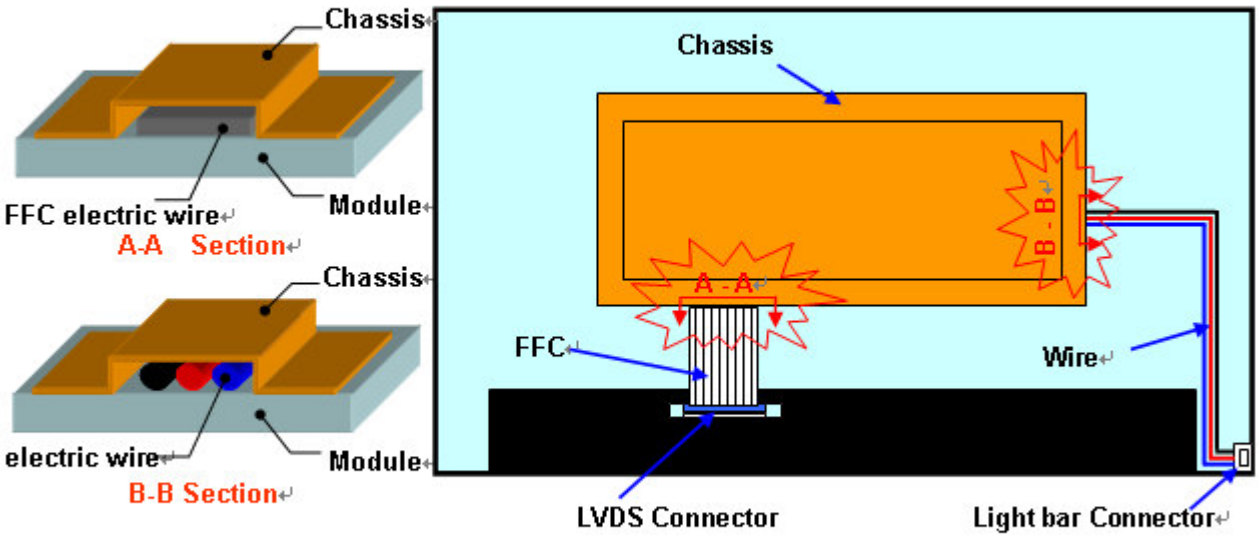
Appendix 1. SYSTEM COVER DESIGN NOTICE

1.	Set Chassis and MNT Module touching Mode
	
Definition	a) To prevent from abnormal display & white spot after Mechanical test, it is not recommended to used spring type chassis. b) We suggest the contact mode between Chassis and Module rear cover is Tape/Sponge, second is Flat sheetmetal type chassis (Don't interference from flat sheetmetal of chassis to rear cover of Module).

2	Tape/sponge design on system inner surface
	
Definition	a) To prevent from abnormal display & white spot after Mechanical test, We suggest using Tape/Sponge as medium between chassis and Module rear cover could reduce the occurrence of white spot. b) When using the Tape/Sponge, suggest it be lay over between set chassis and module rear cover. it is not recommended to add tape/sponge in separate location. Since each tape/sponge may act as pressure concentration location.

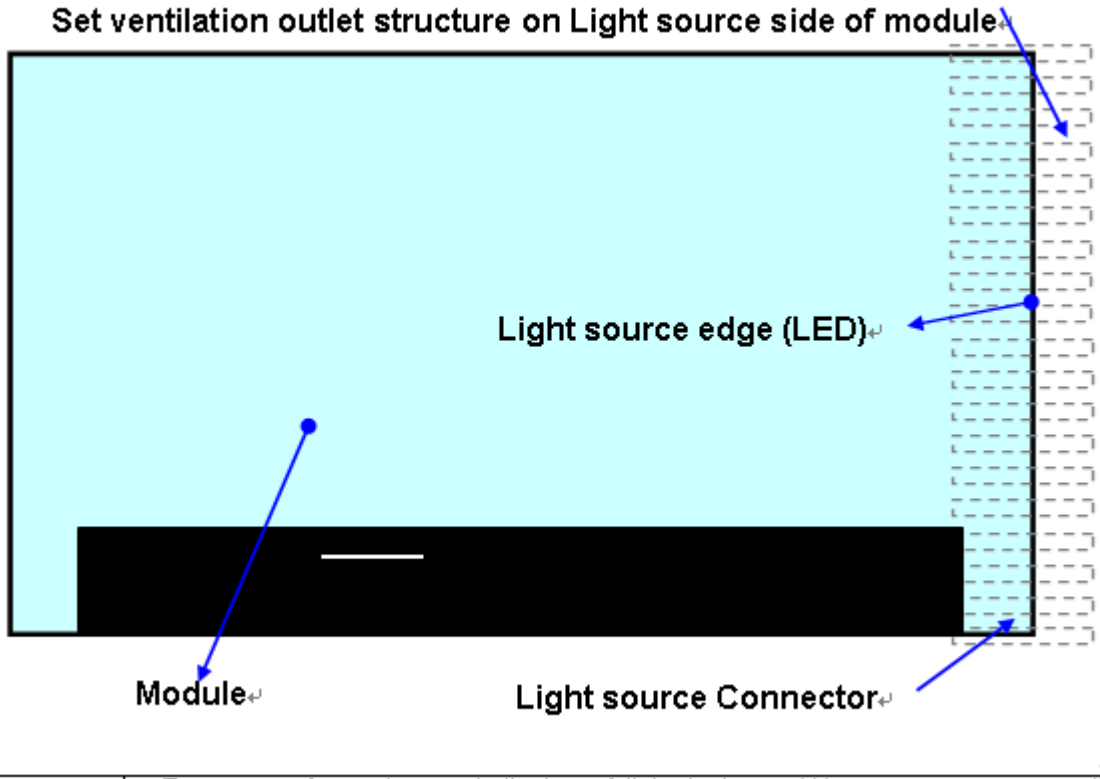
3	System inner surface examination
	
Definition	a). Burr at logo edge, step, protrusion or PCB board will easily cause white spot. b). Keeping flat surface underneath module is recommended. c). The area ( ) on Module PCBA and Light bar connector should keep at least 1mm gap to any structure with System cover inner surface.

4	The overlapping part on System's Chassis and electric wire needs gap structure.



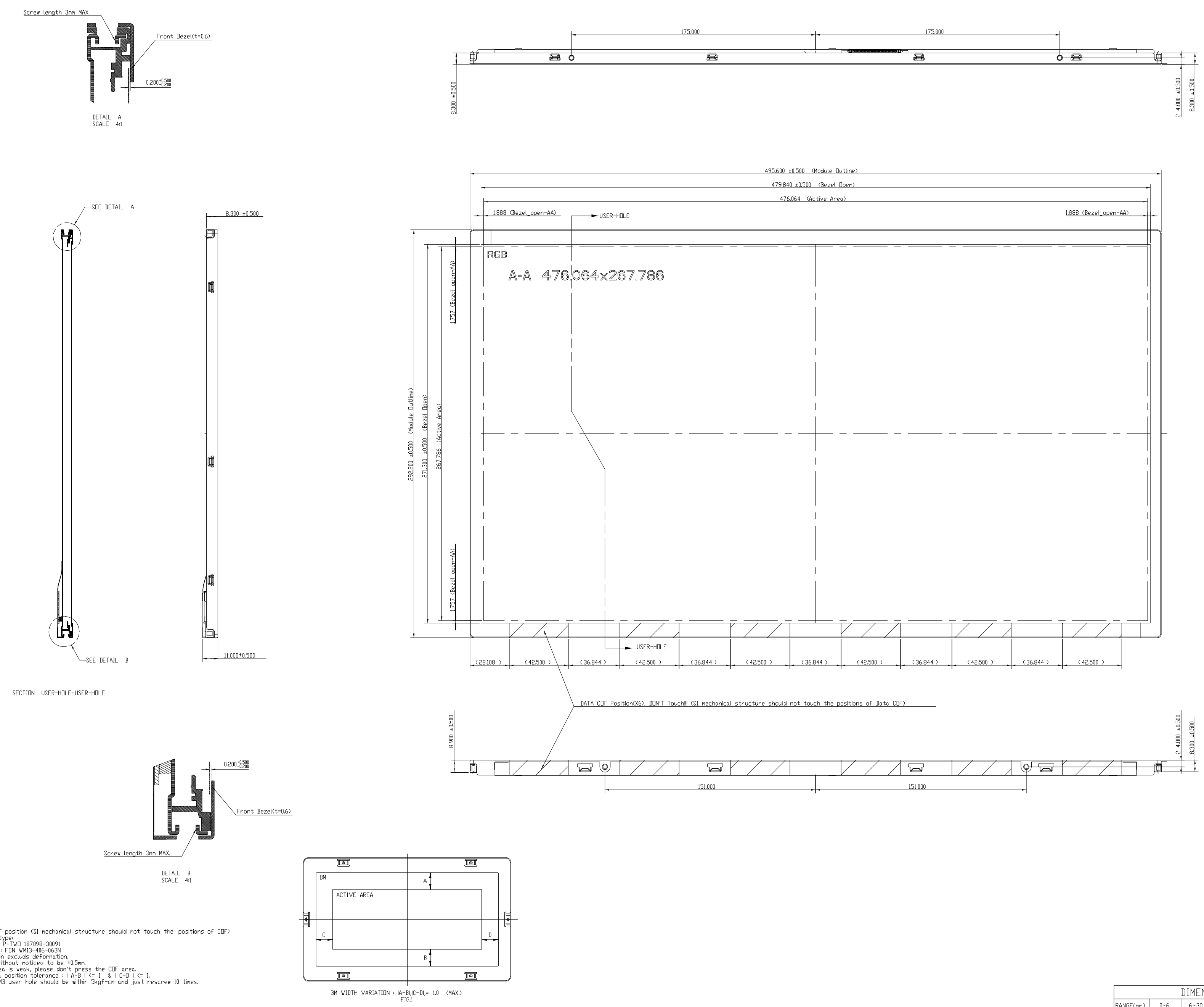
Definition	The overlapping part on System's Chassis and electric wire (FPC、FFC and wire) needs gap structure to avoid display of white spot by pressing overlapping part cause interference.

5	System cover's ventilation outlet structure



Definition	To prevent from abnormal display of light leakage, We suggest to set ventilation outlet structure on side of Module Light bar in system cover inner surface.

Appendix 2. OUTLINE DRAWING



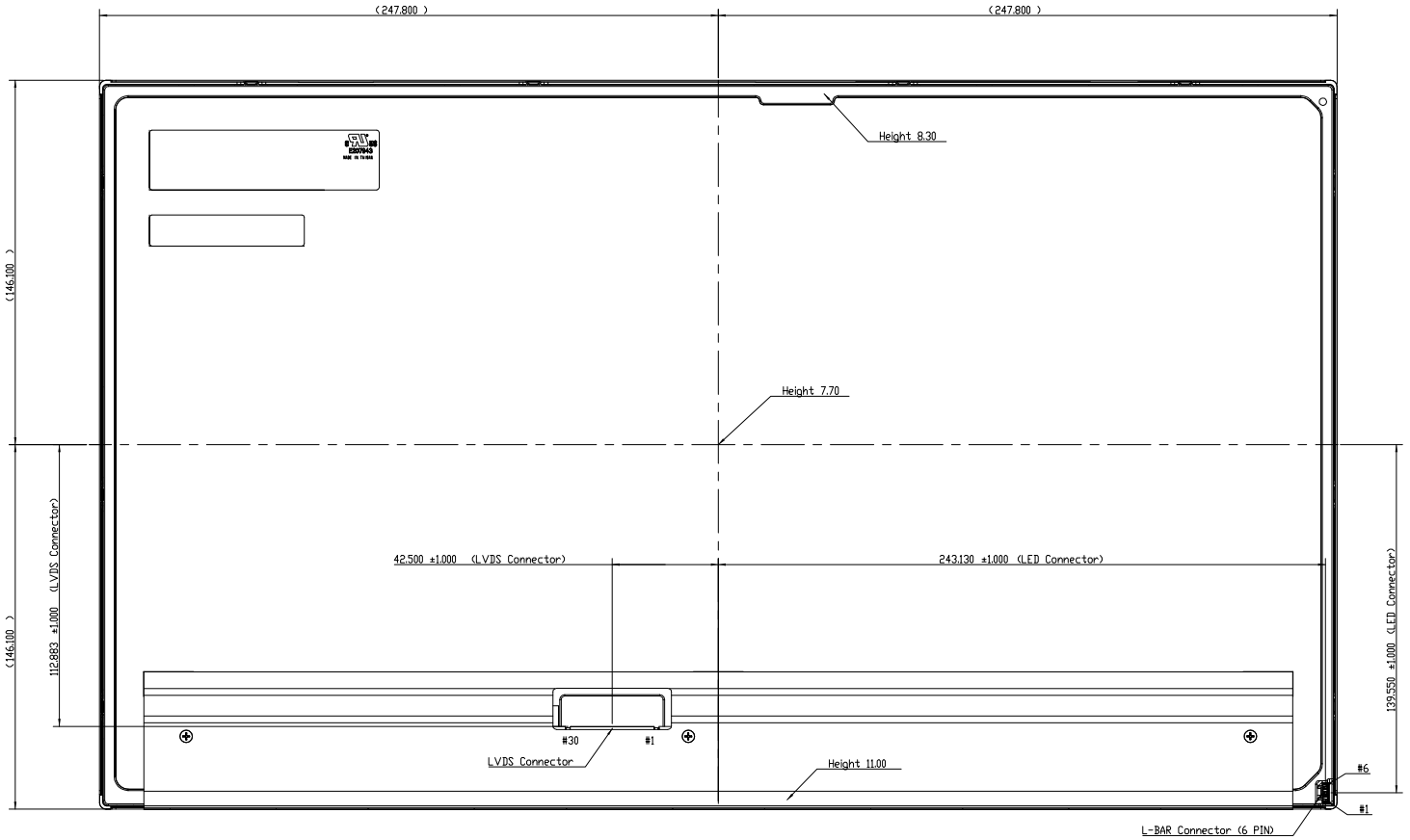
NOTES:
1. " ▨ " COF position (SI mechanical structure should not touch the positions of COF)
2. Connector type:
   LVDS Con : P-TWO 187098-30091
   L-BAR Con : FCN WM13-406-063N
3. The dimension excluds deformation.
4. Tolerance without noticed to be ±0.5mm.
5. The COF area is weak, please don't press the COF area.
6. Display area position tolerance : I A-B I <= 1 & I C-D I <= 1.
7. Torque of M3 user hole should be within 5kgf-cm and just rescrew 10 times.

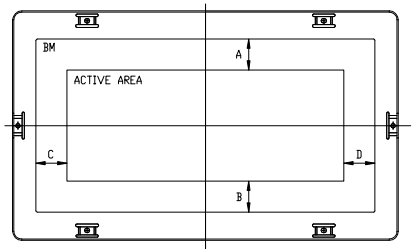
DIMENSIONAL TOLERANCE

RANGE(mm)	0~6	6~30	30~150	150~300	300~600	600~1000	>1000
TOL. ±	±0.1	±0.15	±0.2	±0.25	±0.3	±0.4	±0.5

PPK DIMENSION	CONTROL DIMENSION	DATE 2015/06/11	SCALE 1:1	UNIT mm
APPROVED	KuanLi Lin	PART NUMBER or PIN NUMBER GM215HJJ30B0S/C0S		DRAWING REV. A
CHECKED	Titan Jou	PART DESCRIPTION assy_module_filmup_M215HJJ-L30		SHEET NUMBER 1/2
DESIGNED	Nick Yen	INNOLUX		SIZE A0

REV	EC NUMBER	DESCRIPTION	DATE
A		First Release	2015/06/24





BM WIDTH VARIATION : IA-BI,IC-DI,= 1.0 (MAX.)
FIG.1

NOTES:
1. ' ▨ ' COF position (SI mechanical structure should not touch the positions of COF)
2. Connector type:
   LVDS Con : P-TWO 187098-30091
   L-BAR Con : FCN WM13-406-063N
3. The dimension excluds deformation.
4. Tolerance without noticed to be ±0.5mm.
5. The COF area is weak, please don't press the COF area.
6. Display area position tolerance : | A-B | <= 1 & | C-D | <= 1.
7. Torque of M3 user hole should be within 5kgf-cm and just rescrew 10 times.

DIMENSIONAL TOLERANCE								
RANGE(mm)	0~6	6~30	30~150	150~300	300~600	600~1000	>1000
TOL. ±	±0.1	±0.15	±0.2	±0.25	±0.3	±0.4	±0.5

DIRECTION DIMENSION	CONTROL DIMENSION	DATE: 2015/06/24	SCALE: 1/1
APPROVED	KuanLi Lin	PART NUMBER or FOR NUMBER: GM215HJJ30B0S/COS	
CHECKED	Titan Jou	PART DESCRIPTION: assy_module_flmup_M215HJJ-L30	
DESIGNED	Nick Yen		

INNOLUX

DRAWING NO. A
SHEET NUMBER 2/2
SIZE A1

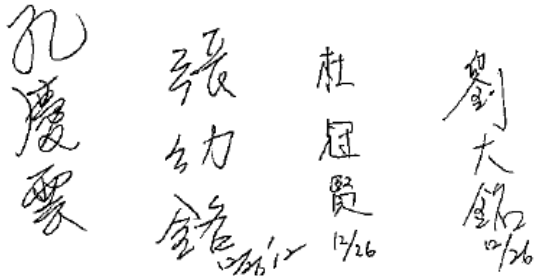
INNOLUX CORPORATION

Document No.: _____
Issue Date: 2012/12/26
VERSION: 1.0 A

LCD Module Inspection Specification

Model No.: All model for MNT

Customer : 廣宇
Approval By

Approved By


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Revision History

Version	Date	Page	Section	Description

Address : No.160, Kesyue Rd., Jhunan Science Park, Miaoli County 35053, Taiwan (R.O.C.)
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Inspection Standards for LCD Modules

1.Description

These inspection standards shall be applied to LCD Module supplied by INNOLUX Corporation.

This model is only used in ordinary monitor product, if it is used in other product applications, it still adopts this copy of specification. If there are any other product applications such as touch function, handwriting recognition, Industrial use, Medical use, Aerospace usage and so on, the specifications should be negotiated separately.

2.The environmental condition of inspection

The environmental condition and visual inspection shall be conducted as below.

2-1 Ambient temperature : 25±5℃

2-2 Humidity: 65±5%RH

2-3 Panel visual inspection on the operation condition for cosmetic shall be conducted at the distance 35±5 cm or more between the LCD module and eyes of inspector. And, the viewing angle shall be 90 degree to the front surface of display panel.

2-4 Ambient Illumination:

Ambient Illumination: 400 ~ 600 Lux for external appearance inspection

Ambient Illumination: 100 ~ 200 Lux for light on inspection

2-5 Using method for ND Filter

When using ND Filter for judging Mura, placing ND Filter near Mura defect and get close to the surface of LCD Panel (its distance shall be 3~5cm between the surface of panel and ND Filter.) for 2~3sec. Don’t touch the surface of polarizer to avoid scratching polarizer, and then move to the Defect position to judge mura by view angle 90 degree (The viewing angle shall be 90 degree to the right top of Mura defect with panel.)

3.Classification of defects

Defects are classified two types, major defect and minor defect according to the defect. And, the definition of defects is classified as below.

3-1 Major defect

Any defect may result in functional failure, or reduce the usability of product for its purpose. For example, electrical failure, deformation and etc..

3-2 Minor defect

A defect that is not to reduce the usability of product for its intended purpose and un-uniformity, dot defect and etc..

The criteria on major and/or minor judgement will be according with the classification of defects.

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4.Inspection Criteria

4-1 Definition of dot defect induced from the panel inside

4-1-1 The definition of dot: The size of a defective dot over 1/2 of whole dot is regarded as one defective dot.

4-1-2 Bright dot: Dots appear bright and unchanged in size in which module is displaying under black pattern.

4-1-3 Dark dot: Dots appear dark and unchanged in size in which module is displaying under pure red, green , blue picture.

4-1-4 2 dot adjacent = 1pair = 2 dots

Picture:

2 dot adjacent 2 dot adjacent 2 dot adjacent (vertical) 2 dot adjacent (slant)

Note 1: Slight and tiny bright pixel defect are defined as the defective area is not greater than 50% of the dot area. They should be ignored.

Note 2: Press dot should be seen out of external pressure and dot area must greater than 50% of the dot area. If the press dot can disappear out of external pressure, it should be ignored.

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4-2 Display Inspection

Items		Acceptable count
Bright dot	Random	N≦2
	2 dots adjacent	N≦1
	3 dots adjacent or more	N≦0
Dark dot	Random	N≦5
	2 dots adjacent	N≦2
	3 dots adjacent or more	N≦1
Distance	Minimum Distance Between Bright dots	L≧15mm
	Minimum Distance Between Dark dots	L≧15mm
Total bright and dark dot		N≦5
Foreign Black/White/Bright Spot		0.15＜D≦0.5 mm, N≦4
Foreign Black/White/Bright Lint		0.05＜W≦0.1 mm, 0.5＜L≦5.0 mm, N≦4
Display failure (V-line/H-line/Cross line etc.)		Not allowable
Mura	Not visible through 8% ND filter in 50% Gray pattern or judge by limit sample if necessary	

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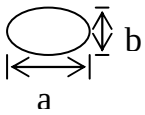
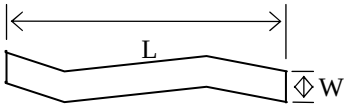
5.External Appearance Inspection Criteria

Item	Contents	
Screw	Parts mounting, incomplete assembly, deformation, oxidized, crooked or rusty is not permitted.	
CCFT cable (for CCFT Model)	Cable not continuous、Break-off 、Connector Burn-off /Break-off	
Metal frame (Bezel)	Scratch	*Noticeable scratch and exfoliation coating are not permitted. *The oxidized metal is not permitted.
	Incomplete assembly is not permitted.	
Backlight	Scratch	The scratch which may causes a problem in practical use is not permitted.
	Break-off	Breaking off is not permitted.
	Crack	The crack is not permitted.
Stain on Polarizer	The stain which can't be wiped off is not permitted.	
Tape/Label	Incorrect position, missed label is not permitted.	
Connector	Oxidized/rusty connector is not permitted.	
Outline size	Spec. out is not permitted.	
Polarizer Scratches	0.05＜W≦0.1 mm, 0.5＜L≦10.0 mm, N≦4	
Dent/Air Bubble	Avg. 0.15<D≦0.5 mm, N≦4	



D=(a+b)/2



W: width, L：length

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6.Classification of defects

Inspection Item	Criteria and Description	Defect type
Vertical line	Signal input, vertical line off or irregular V-line appears	major
Horizontal line	Signal input, horizontal line off or irregular H-line appears	major
Cross line	Pattern signal input, a correct display is not obtained	major
No display	Signal input, display is dead	major
Irregular display	Pattern signal input, a correct display is not obtained	major
Dots defect	Exceed specified standards	minor
Scratch and Dent on polarizer	Exceed specified standards	minor
Foreign material	Exceed specified standards	minor
External Appearance	Rust, deformation, irregular plating, coating missing etc. A appearance defect that do not affect function or performance	minor
Bezel claw	Bezel claw missing or not bent	major
Polarizer bubble	Exceed specified standards	minor

7. Notification for Storage Handling:

7-1 Storage

7-1-1 Enviroment condition must be within the product specification ,otherwise module might be damaged.

7-1-2 Pile of stacking should follow the advise from INNOLUX.

7-2 Handling

7-2-1 Twist or Bending is not allowed for the module.

7-2-2 All chemicals are not fit for use unless there is advise from INNOLUX.

7-2-3 Plug in & out

Be sure to make the module power off before plugging in or out the connector.

7-2-4 ESD protection

No touch on module without grounding.

7-2-5 High Voltage

No touch on the rear side of module without protection.

7-2-6 Power sequence

Should follow the instruction of INNOLUX.

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